



Dart Aerospace Ltd.
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648.3540

Job Sheet 216712



Part No: 648.3540

Job Qty: 75 pcs

Part Name: Fwd Girt Strip



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/20

Job Tracking No:

Due Date: 12/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 648.3500 REV C IPP REV:A 20.11.02 NEW ISSUE FK VERIFY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	75 pcs		12/22/20	0.17	7.50	Waterjet - Omax - SCH-S		on 20/12/21
110	QC 2	75 pcs		12/22/20	0.00	0.00	QC 2 - SCH-B		on 20/12/21
112	Small Fab - 2 - B4B	75 pcs		12/23/20	0.00	7.50	Small Fab - SCH-B		
114	QC 5	75 pcs		12/23/20	0.00	0.00	QC 5 - SCH-B		Not required B.
120	NV5000 - 1 - B4B	75 pcs		12/23/20	1.00	10.00	NV5000 - SCH-B		B. 20-12-23
130	QC 2	75 pcs		12/23/20	0.00	0.00	QC 2 - SCH-B		B. 20-12-23
140	QC 8	75 pcs		12/23/20	0.00	0.00	QC 8 - SCH-B		on 20/12/24
142	Small Fab - 2 - B4B	75 pcs		12/24/20	0.00	7.50	Small Fab - SCH-B		DEC 24 2020
144	QC 5	75 pcs		12/24/20	0.00	0.00	QC 5 - SCH-B		DAS 21 9-89 DEC 24 2020
150	Packaging 3-1 - Stock - B4B	75 pcs		12/24/20	0.00	0.00	Packaging 3 - SCH-B		DEC 29 2020
160	QC 21 - SA	75 pcs		12/24/20	0.00	0.00	QC 21 - SA - SCH-B		CCK 120

Part Op 100 - 1-Cut as per DWG, DWG, Rev: C PROG, Rev: C 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

112 - Mill holes chmfs as per DWG

120 - 1-Machine as per folio FD412 FOLIO REV: AA DWG REV: C 2-Deburr **CRITICAL REQUIREMENT TO DEBURR AND REMOVE SHARP EDGES**

130 - QC2- Inspect parts off machine FAI/FAIB

140 - QC8- Inspect parts - second check

142 - 1-Score surface, before applying primer, using 40 GRIT sand paper. 2-Primer finish: PC 4426, Vendor: Royal Adhesives & Sealants. S/N: 2306820 exp. 09/12/2021

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M301S16GA-H50	301 SS Sheet 1/2 Hard	5.1750 sf (.069 ea)	100-Waterjet - Omax - 1	FM13114.3
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M301S16GA-H50	5	16	0
Part Specifications				
Specifications could not be found.				

Plex 12/17/20 11:55 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S323039



Part: 648.3540

Job No: 216712

Serial No/Batch: S323039

Revision: REV.C

Inspector:

Exp Date:

Instructions:

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CANADA

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Date: 12/21/20